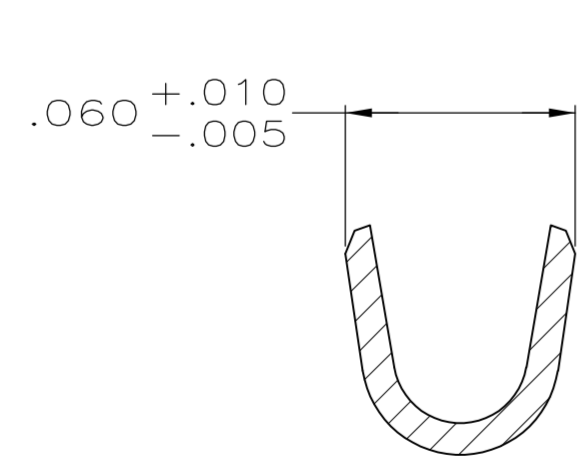
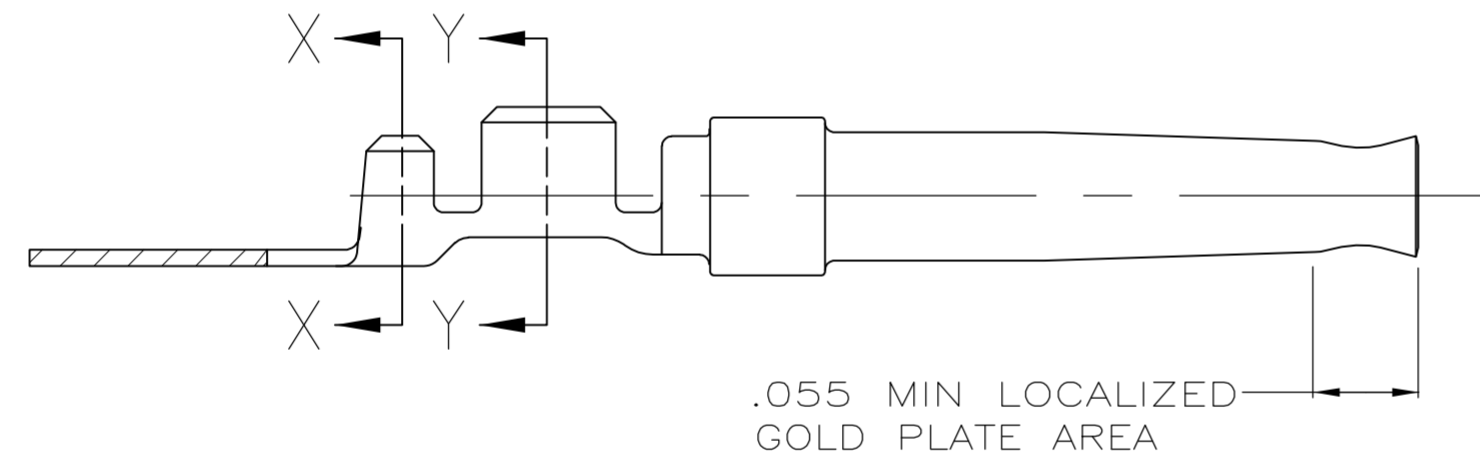
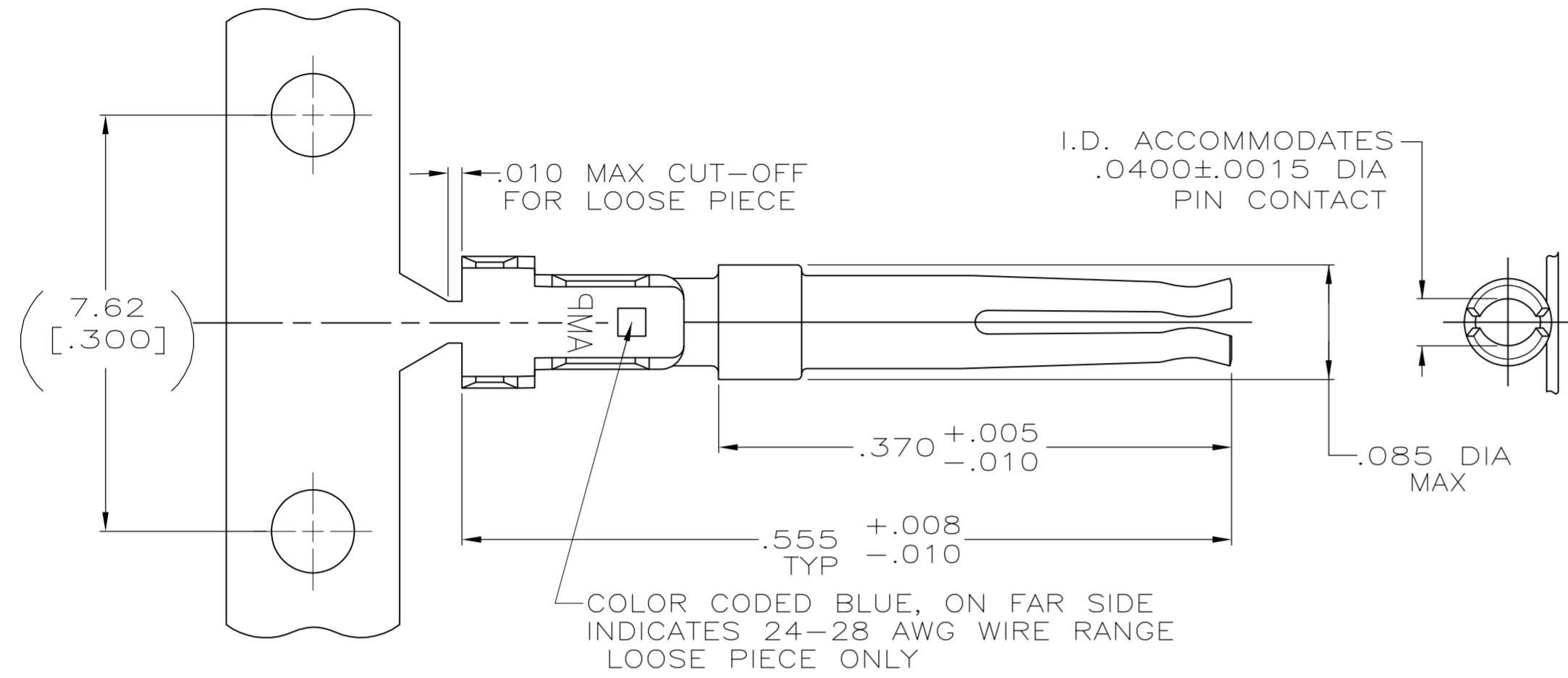
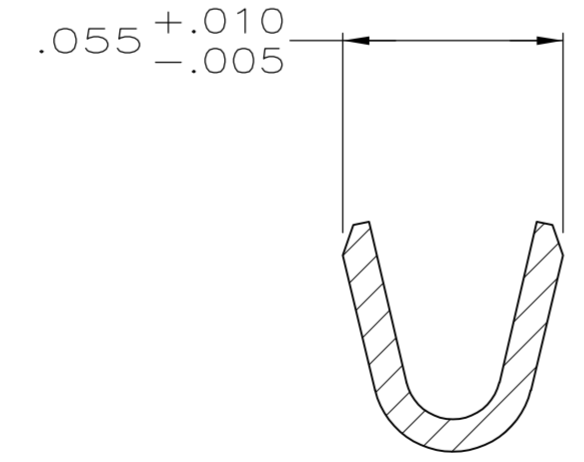


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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00				
	D	REVISED PER ECO-08-019103	18AUG2008	ZMRC	CWR



SECTION X-X  
SCALE 20:1



SECTION Y-Y  
SCALE 20:1

- 1 FOR MINI-APPLICATOR AND STRIPPER CRIMPER.
- 2 FOR HAND TOOL USE ONLY.
- 3. WIRE RANGE OF 24-28, INSULATION RANGE OF .030-.040.
- 4. TIN PLATING MAY NOT APPEAR ON CARRIER STRIP.
- 5 GOLD FLASH ON INSIDE OF LOCALIZED GOLD PLATE AREA, .000100 TIN ON CRIMP BARRELS, ALL OVER .000030 NICKEL UNDERPLATE.
- 6 PLATED WITH .000030 GOLD ON INSIDE OF LOCALIZED GOLD PLATE AREA, .000100 TIN ON CRIMP BARRELS, ALL OVER .000050 NICKEL UNDERPLATE.  
-OR-  
GOLD FLASH OVER PALLADIUM-NICKEL PLATE, .000030 TOTAL ON INSIDE OF LOCALIZED GOLD PLATE AREA, .000100 TIN ON CRIMP BARRELS, ALL OVER .000050 NICKEL UNDERPLATE.
- 7 FOR STANDARD APPLICATOR ONLY.

FINISH	USE	TYPE	PART NUMBER
5	7	STRIP	1658538-4
5	1	STRIP	1658538-3
6	1	STRIP	1658538-2
5	2	LOOSE PIECE	1658538-1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L. VARELA - DOCK5 11-17-04	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		CHK J. GERACE 11-17-04	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. WALMSLEY 11-17-04	PRODUCT SPEC	
0 PLC ± -	1 PLC ± -	PRODUCT SPEC	108-40005	
2 PLC ± -	3 PLC ± .005	APPLICATION SPEC	114-10000	
4 PLC ± -	ANGLES ± -	WEIGHT	-	
MATERIAL PHOSPHOR BRONZE	FINISH SEE TABLE	CUSTOMER DRAWING	SIZE A2	CAGE CODE 00779
		SCALE 10:1	DRAWING NO C=1658538	RESTRICTED TO -
		SHEET 1 of 1	REV D	